



Q 70-455

2K Clearcoat Aerosol

Characteristics

70-455 is a 2K clear coat with very high chemical, gasoline, and weathering resistance for high-quality and longterm sealing of repair paint jobs and new paint jobs on cars and motorcycles.

Physical Characteristics



gloss



36 month (not activated)



2004/42/IIB(e)(840)<673

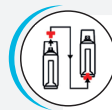
Application



cleaning



shake well for
2 min



Remove the red button from the cap. Turn the can by 180° and fit the button onto the pin.



Turn the can upside down and place on a firm surface. Press the red button with the palm of your hand until it clicks into place.



shake well
for 2 min



After shaking the can, test spray and check compatibility with the surface and the colour.



15 cm - 20 cm



1 - 2
approx 30 µm



Between the coatings
Before the oven drying

5 min
10 min

Processing conditions



Optimum application at 18° C - 25° C
and a relative humidity from 40 - 60 %.

Consumption:
approx. 0,5 - 0,75 m² at 30 - 50 µm
dry film thickness

Drying



TG1 dust dry: 12 min
TG3 dry to touch: 80 min
TG5 fully cured: 12 h / 20° C, 40 min. / 60° C
Ready for polishing: approx. 24 h.
The stated values refer to the above mentioned processing conditions. The level of dryness is determined pursuant to DIN 53150.



IR- drying possible,
Observe equipment description



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Pot life

Approx. 48 h at 20° C room temperature and a relative humidity of approx. 40 - 50 %.
The processing time depends on the ambient temperature. Higher temperatures reduce the pot life, lower temperatures will prolong it.

Finish



After painting, turn the can upside down and spray the valve until empty.

Storage



Store the product in a ventilated place. Keep away from direct exposure to sunlight.
Keep between +15°C and 25°C.

Safety



For more informations check the safety data sheet.



This data sheet is for information purpose only. To our knowledge the data provided complies with the latest standard and is based on years of experience in the manufacturing of our products. Copyright: Q-Company Int. GmbH, all rights reserved.