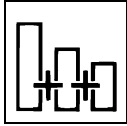


## 96231 TIXOCLEAR PEARL



1000 g +  
500 g +  
100 g



Ø 1.2-1.4 -mm  
3.5-4 Atm  
N° coats: 2



Low bake at 80°C: 40'

Pot life at 20°C: 4 h

### DESCRIPTION

2K glossy pearl clearcoat for two-coat or three-coat systems.

### USE

Painting of manufactured items and objects of the habitat field, sporting equipment, lighting hardware, helmets and motorcycles. It features high gloss and an original as well as an exclusive pearl effect to the painted manufactured item.

Apply only on matt basecoats.

### CHARACTERISTICS

- Easy application with no clouding
- Excellent light and weather resistance
- Excellent gloss and good vertical stability
- Full-bodied film

### APPLICATION

By spray.

#### Mixing ratio:

96231 TIXOCLEAR PEARL  
00498 INDURITORE AD/MN or  
29355 LECHSYS ACRITOP STANDARD HARDENER  
00825 LECHSYS UNIVERSAL STANDARD THINNER

#### Weight / Volume

1000 parts

500 parts

100 parts

Pot life at 20°C: 4 hours

Spray viscosity: 19" FORD Cup 4

Ø Air cap: 1.2 -1.4 mm

Air pressure: 3.5- 4 Atm

N° of coats: 2

Interval between coats: 5 –10 min.

Recommended film thickness: 35-45 µ

Application condition: 20-25°C 50-70% R.H.

Theoretical coverage: 1 l mixture 8 m<sup>2</sup> at 45 µ

V.O.C. of the mixture ready for use = 565 g/l

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## **DRYING TIME**

Flash-off: 15 min. at 20°C

Low baking: 40 min. at 80°C

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## **TECHNICAL DATA**

SOLIDS CONTENT ASTM D 1644: 47% parts by weight

HARDNESS ASTM D 1522: 96 Oscillations

GLOSS 60° ASTM D 523: 96 Gloss

**TECHNICAL DATA SHEET N° 0682-GB**  
**UPDATED 10/2018**

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