

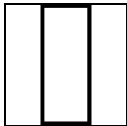


Technical Data Sheet n° 0499-GB

ENERGY SPRAY LINE



EL030 – ENERGY LINE ANTICORROSIVE PRIMER



Ready for use



Film thickness:
5-10 μ



Air drying at 20° C:
30-40 min.

DESCRIPTION

One-pack grey anticorrosive primer, ready for use in an aerosol.

USE

Special product used in Car and Truck Refinish as anticorrosive primer and adhesion coat on metal for small repairs (FAST REPAIRS). In General Industry as a protection primer of metal substrates.

CHARACTERISTICS

- Easy to use - ready for use (aerosol)
- Quick drying
- Good anticorrosion protection
- Good adhesion to steel, aluminium and alloys, electro zinc-coated and hot zinc-coated steel

SUBSTRATE PREPARATION

Degrease carefully with 00695 SILICONE REMOVER SLOW and sand with fine grit paper.

For further information about the product use in FAST REPAIRS cycles see Painting Process TDS N° 005 and N° 006.

APPLICATION

Spraying.

Ready for use. Shake well 2-3 minutes before use.

Spray temperature: 15-30° C

N° of coats: 1-2

Spray distance: 20-25 cm

Flash-off: 5 minutes at 20°C

Recommended film thickness: 5-10 μ

DIR 2004/42/CE: Special finishes IIB/e – VOC ready for use 840 g/l

This product ready for use contains at most <840 g/l VOC

DRYING TIMES

Air drying at 20°C

Dust-free: 10 minutes

Tack-free: 15-20 minutes

Through-drying: 24 hours

OVERCOATING

Fillers and top coats from the Lechler range can be overcoated without sanding after 30-40' flash-off at 20°C.

For further information about the product use in FAST REPAIRS cycles see Painting Process TDS N° 005 and N° 006.

ATTENTION: After use turn the aerosol upside down and spray the rest out of the supplying pipe in order to avoid blockage problems during the storage time before the following use.

SHELF LIFE AT 20°C: 24 months

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