

Colours	Can be supplied in any colour required with reference to RAL, NCS S or other colour systems.	
	For accuracy of yellow, red and orange topcoats pink primer should be used.	
Primer	Max. adhesion and protection against corrosion is obtained by priming with one of the following types:	
	<u>Metals</u> TEKNODUR PRIMER HB 3450	
	<u>Plastics</u> TEKNODUR PRIMER 3420	
	<u>MDF</u> TEKNODUR PRIMER 3310	
HEALTH AND SAFETY	See Safety Data Sheet.	
DIRECTION FOR USE		
Surface preparation	Metals, plastics and MDF must be primed.	
	Remove from the surfaces any contaminants that might be detrimental to surface preparation and painting. Remove also water-soluble salts by using appropriate methods. Subsequently the surfaces are pre-treated.	
Mixing of components:	To achieve a satisfactory result, it is important that the hardener is mixed correctly. Incomplete stirring or incorrect dosage may result in the product not curing correctly, which will detract from the properties of the product. 15 minutes after the addition of hardener the viscosity increases. Final adjustment of the spraying viscosity must be made after this time.	
Application conditions	The surface to be painted must be dry. When coating and curing the temperature of the air, paint and surface must be above 10 °C and the relative air humidity below 80 %.	
Application	<u>Equipment</u>	<u>Suggested viscosity DIN-cup 4 mm 20 °C</u>
	Air spraying	18-20 s
	Airmix/Aircoat	20-30 s
	Airless (Nozzle: 0,009" - 0,013")	20-30 s
Thinner	TEKNOSOLV 7140-00 (fast) TEKNOSOLV 6220-00 (standard) TEKNOSOLV 6190-00 (slow)	
ADDITIONAL INFORMATION	To ease the working procedure, TEKNODUR 3840 will be supplied in a volume mixture proportion, for which purpose Teknos' measuring stick can be used.	
	Adhesion and compatibility to plastic types should be tested before application as variation may occur, dependent upon the type of plastic.	
	Storage: See label. Store in a tightly closed container.	

The above information is normative and based on laboratory tests and practical experiences. The information is noncommittal, and we cannot accept liability for the results obtained under working conditions beyond our control, and consequently the buyer or the user is not released from the obligation to test the suitability of our products for specific means and application methods under the actual application conditions. Our liability covers only damage caused directly by defects in the products supplied by Teknos. The latest versions of Teknos' Technical Data Sheets and Safety Data Sheets are available from our homepage www.teknos.com.