



MACROFAN CLEAR TONE

DESCRIPTION

Dispersion of highly transparent pigments to obtain colours with high light intensity effect.

USE

Suitable for complete or partial painting of cars, motorcycles and commercial vehicles.

CHARACTERISTICS

- Pure and deep colours
- High brightness
- Excellent vertical stability
- Excellent outside resistance

SUBSTRATE PREPARATION

Apply on metallic or solid HYDROFAN basecoat following the SYSTEM formulations stored in Lechler MAP®.

APPLICATION

By spray

Stir well before use Prepare the mixture of the "COLOURED" clearcoat following the SYSTEM formulation in Lechler MAP® and mix as per example below:

Mixing ratio:

UHS (MC404-MC405) or HS (MC500)	800 parts
CT010-CT020-CT030 MACROFAN CLEAR TONE	200 parts (max)

N.B. The mixture must be hardened and thinned according to the TDS of the clearcoat used (for MC404 and MC405 use only versions with MH100 hardener line).

DIR 2004/42/CE: Special finishes IIB/e – VOC ready for use 840 g/l

This product ready for use contains at most 840 g/l VOC

RECOMMENDED OVERCOATING

Always use the same combination "Clearcoat+Hardener+Thinner" as used for the "COLOURED" version.

Overcoating with clearcoat ensures the painting process durability and favours polishing, thus avoiding the risk of thinning the coloured layer by sanding.



NOTES

The final colour significantly changes according to applied film thickness and application methods.

For this reason and to verify the correct colour point it is always necessary to apply spray out cards beforehand and to apply a progressive number of the coloured clearcoat:

For further information consult the following painting process TDS:

- **N° CV043** – Painting Process MAZDA 46V SOUL RED CRYSTAL
- **N° CV044** – FINISH WITH COLOURED CLEARCOAT

TECHNICAL DATA SHEET N° 0721-GB
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