



Product - Information

Date

18.05.2021

2K-Acryl-PU-Decklack
 (2K-acrylic PU topcoat)
 Glanzreduziert oder Matt (Gloss reduced or matt)
 Binder SW 4000 or SW 7000

Gloss-reduced or matt 2K topcoat for painting truck chassis and industrial parts. Excellent flow, surface hardness and weather resistance, as well as chemical and mechanical resistance. In the 4:1 variant, a gloss level similar to "silk matt" is achieved.

Many colours can also be mixed in the 7:1 variant, matt.

Colour shade	According to colour database			
Mixing ratio	4:1/7:1 Volume			
Hardener	30-100-x normal, 30-200-x kurz (fast), 30-300-1 Express			
Thinner	SWIN-Universalverdünnung kurz (fast 60-102-x), normal (60-101-x) or lang (slow 60-100-x)			
Spray viscosity at 20 °C	18-22 s 4 mm D			
Processing	Spray pressure	Spray nozzle	Spray passes	
Air / flow cup	3-5 bar	1,3-1,5 mm	2	
Airless / Airmix	100-150 bar	11-15, 20-60°	2	
Pot life	3-4 hrs.			
Dry film thickness	40-60 µm			
Flash-off time	10 min between sprays and before oven drying			
Drying	recoatable	dust dry	tack-free	ready for assembly
	20 °C	45-60 min	5-6 h	ca. 20 h
	60 °C	30-45 min after cooling, depending on hardener type		

Notes:

Processing with Express Hardener 30-300-1 is only suitable for spot repairs!!!

For drying times longer than 24 h, intermediate sanding is required before recoating.

Labelling according to regulation (EC) Nr. 1272/2008 flammable

Intended for professional use only.