



Product - Information

1K-Kunststoffprimer

Art.-Nr. 20-199-1

Date

18.05.2021

Special 1K adhesion promoter for plastics in the automotive and commercial vehicle sector.

Color shade	transparent		
Mixing ratio	-		
Hardener	-		
Thinner	-		
Spray viscosity at 20 °C	as delivered		
Processing	Spray pressure	Spray nozzle	Spray passes
Air / flow cup	3-4 bar	1,2-1,4 mm	1
Airless / Airmix			
Pot life	-		
Dry film thickness	3-5 µm, do not apply thick coats		
Flash-off time	approx. 5 min		
Drying 20 °C	recoatable	dust dry	tack-free
	ready for assembly		
approx. 5 min			

Notes: Carefully clean the surfaces with SWIN Plastic Cleaner 70-102-6 and sand with sanding fluid.

Insufficient pre-treatment can lead to loss of adhesion.

Do not use on PE.

Labelling according to Regulation (EC) Nr. 1272/2008:

flammable

Intended for professional use only.

