



Product - Information

Date

17.05.2021

Etch Primer translucent, yellow-green pigmented Art.-Nr. 10-213-10

Acid-curing 2K primer with active corrosion protection and maximum adhesion on steel, zinc, aluminium and pre-treated stainless steel.

Overcoating with SWIN 2K PU filler products is required.

Colour shade	translucent, yellow-green pigmented				
Mixing ratio	1:1 Volume				
Hardener	30-301-5				
Thinner	n/a				
Spray viscosity at 20 °C	35-40s 3 mm D / 15-17s 4 mm D				
Processing	Spray pressure	Spray nozzle	Spraying passes		
Air / flow cup	3-4 bar	1,1-1,4 mm	1-2		
Airless / Airmix					
Pot life	ca. 6 h				
Dry film thickness	1-2 uniformly closed spray passes approx. 7-12 µm				
Flash-off time	20 °C	--			
Drying		recoatable	dust dry	tack-free	ready for assembly
	20 °C	min. 1 hrs.	6-8 min	25-30 min	
Forced drying is not recommended.					

Notes:

Anodised aluminium and stainless steel **must** be sand-blasted.

Do not use on thermoplastic surfaces. Do not overcoat with polyester materials and EP products.

Check old coatings before processing. The subsurface must be dry and free from all kinds of impurities.

Optimum results are achieved by using SZ-820-AB (degreasing and staining agent).

**** Longer drying times improve adhesion and corrosion protection. ****

After a maximum of 24 hours, the Etch Primer must be overcoated with a 2K PU primer

Labelling according to Regulation (EC)
No. 1272/2008:

highly flammable
dangerous to health
corrosive
dangerous for the environment

Intended for professional use only.