



# MACROFAN CLEAR TONE

## DESCRIPTION

Dispersion of highly transparent pigments to obtain colours with high light intensity effect.

## USE

Suitable for complete or partial painting of cars, motorcycles and commercial vehicles.

## CHARACTERISTICS

- Pure and deep colours
- High brightness
- Excellent vertical stability
- Excellent outside resistance

## SUBSTRATE PREPARATION

Apply on metallic or solid HYDROFAN basecoat following the SYSTEM formulations stored in Lechler MAP®.

## APPLICATION

By spray

**Stir well before use** Prepare the mixture of the "COLOURED" clearcoat following the SYSTEM formulation in Lechler MAP® and mix as per example below:

### Mixing ratio:

UHS (MC404-MC405) or HS (MC500)

800 parts

CT ... **MACROFAN CLEAR TONE**

**200 parts (max)**

**N.B.** The mixture must be hardened and thinned according to the TDS of the clearcoat used (for MC404 and MC405 use only versions with MH100 hardener line).

**DIR 2004/42/CE: Special finishes IIB/e – VOC ready for use 840 g/l**

**This product ready for use contains at most 840 g/l VOC**

## RECOMMENDED OVERCOATING

Always use the same combination "Clearcoat+Hardener+Thinner" as used for the "COLOURED" version.

**Overcoating with clearcoat ensures the painting process durability and favours polishing, thus avoiding the risk of thinning the coloured layer by sanding.**



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## NOTES

The final colour significantly changes according to applied film thickness and application methods.  
**For this reason and to verify the correct colour point it is always necessary to apply spray out cards beforehand** and to apply a progressive number of the coloured clearcoat:

For further information consult the following painting process TDS:

- **N° CV043** – Painting Process MAZDA 46V SOUL RED CRYSTAL
- **N° CV044** – FINISH WITH COLOURED CLEARCOAT

**TECHNICAL DATA SHEET N° 0721-GB**  
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